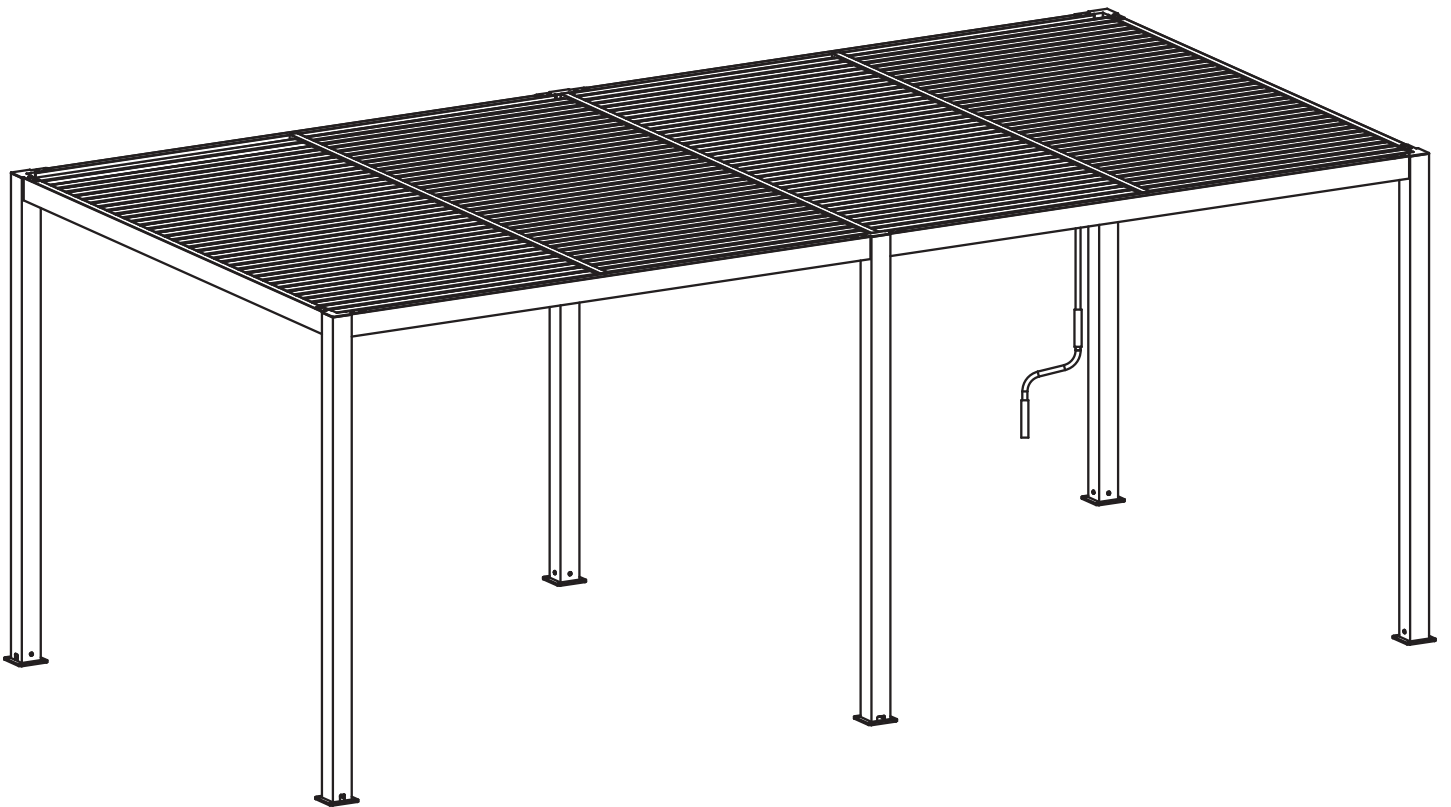
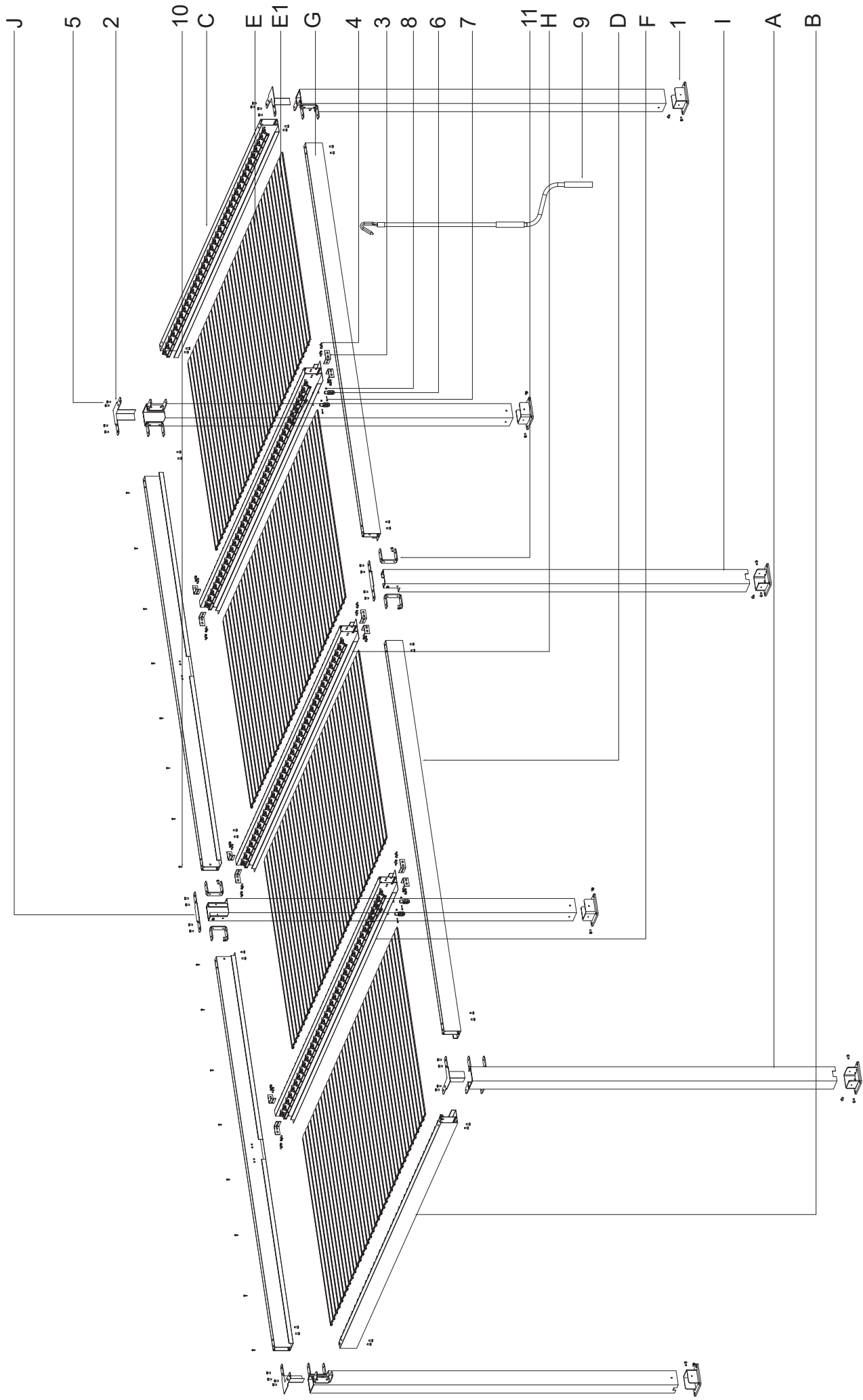


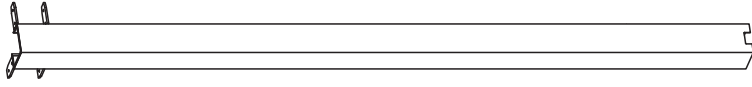
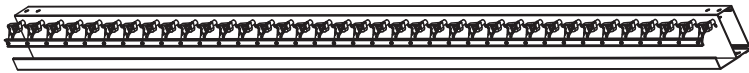
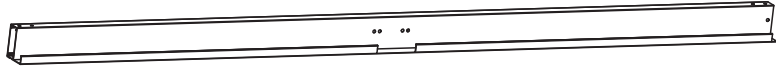
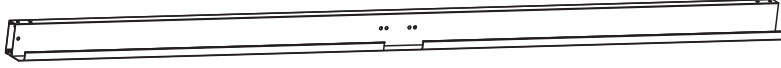
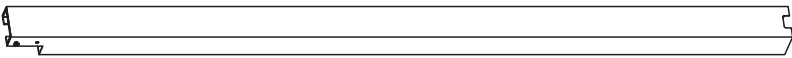
Pergola Assembly Instructions

3x6m 3.6x6m

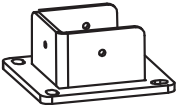
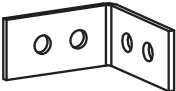
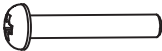
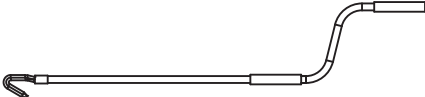
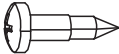
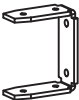




PERGOLA PARTS LIST

Part NO.	Drawing	QTY
A		4
B		1
C		1
D		2
E		$3 \times 6 = 148$ $3.6 \times 6 = 180$
E1		4
F		2
G		2
H		1
I		2
J		2
	Use tools: Silicone Gun (not provided) 	

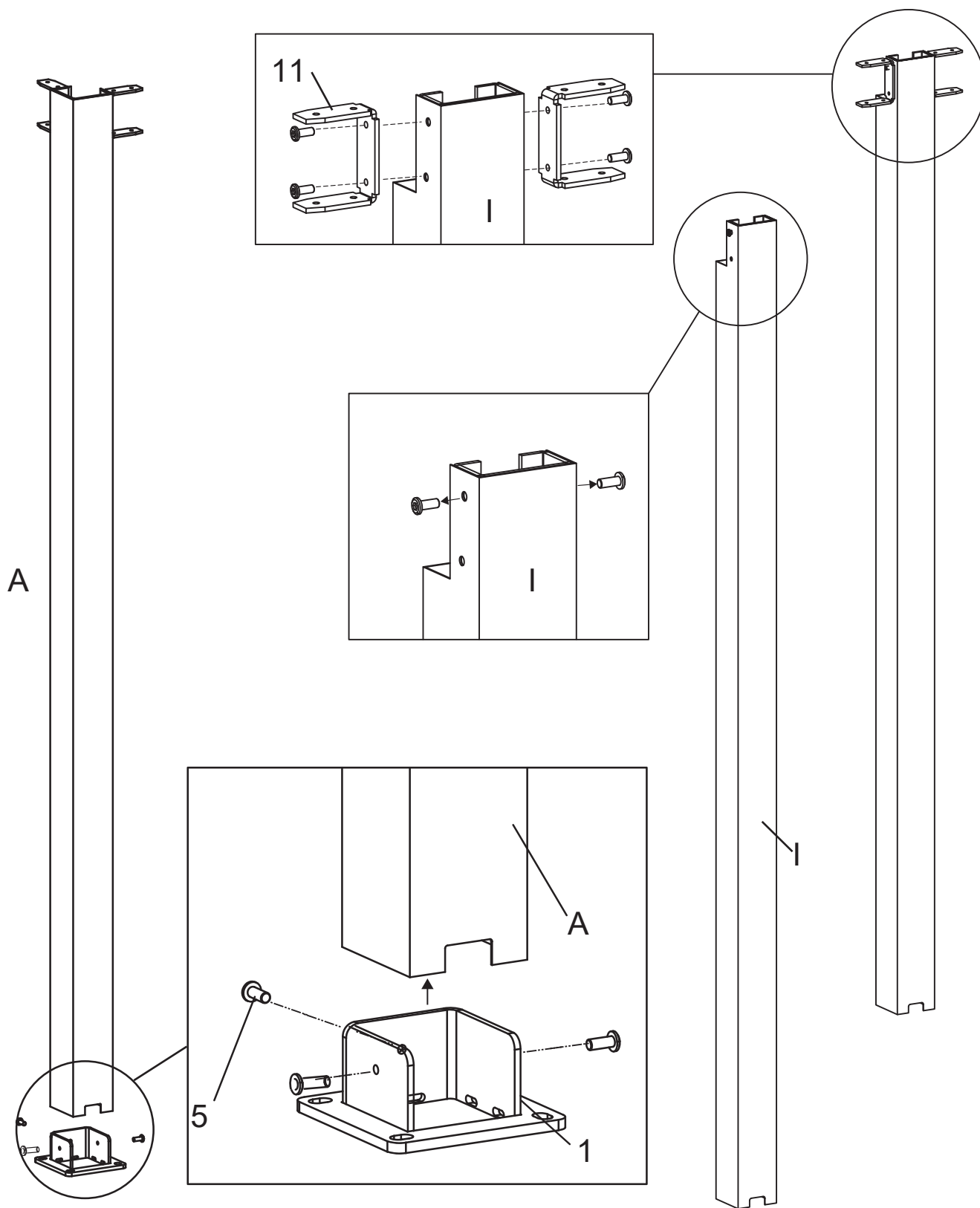
PERGOLA PARTS LIST

Part NO.	Drawning	QTY
1		6
2		4
3		12
4	M6x20 	32
5	M8x20 	64
6		4
7	M4x25 	
8	M4 	
9		1
10		16
11		4

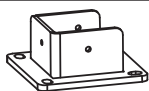
Pergola

Assembly instructions

Step 1:



1



QTY:6PCS

5



M8X20

QTY:16PCS

11

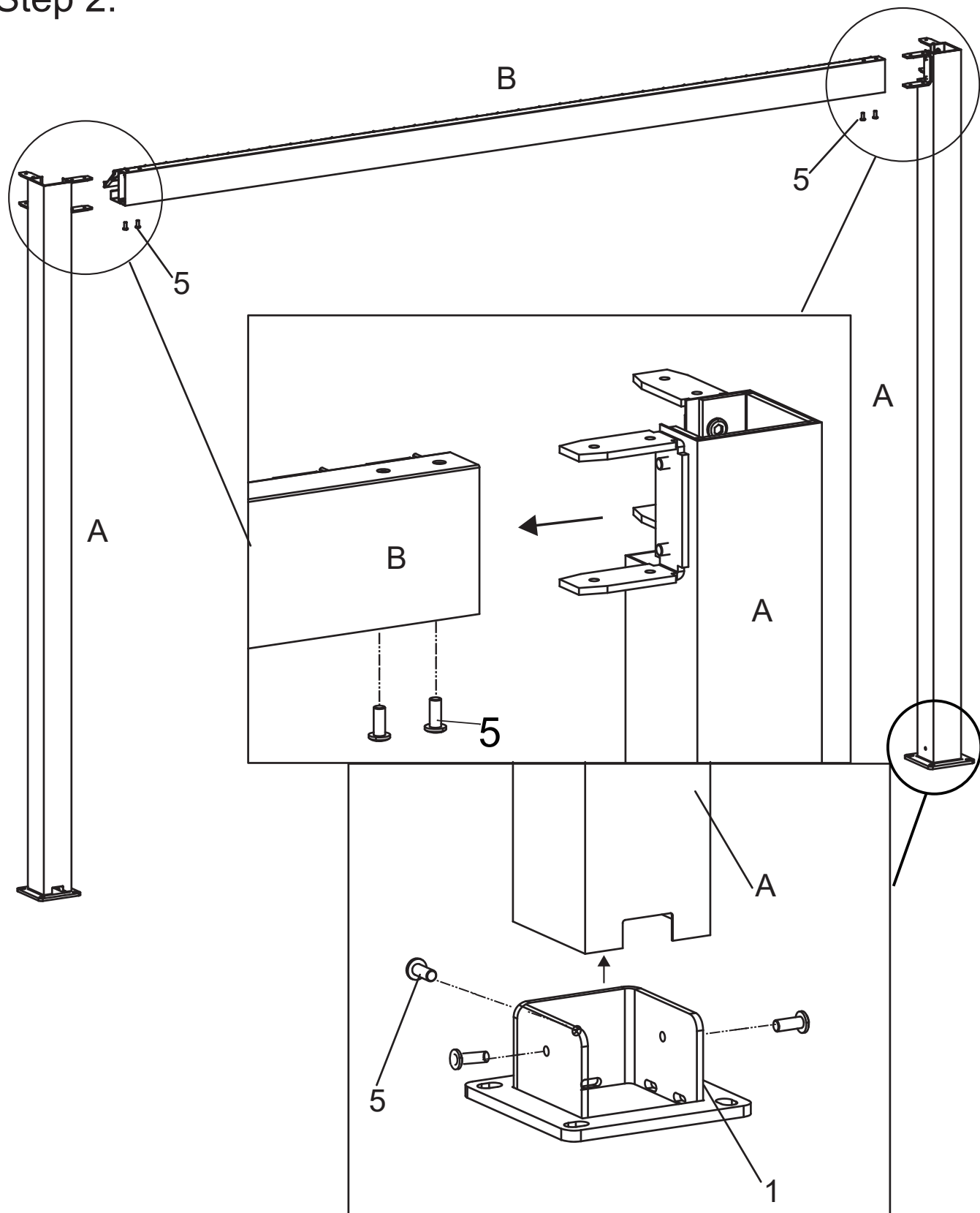


QTY:4PCS

Pergola

Assembly instructions

Step 2:



5



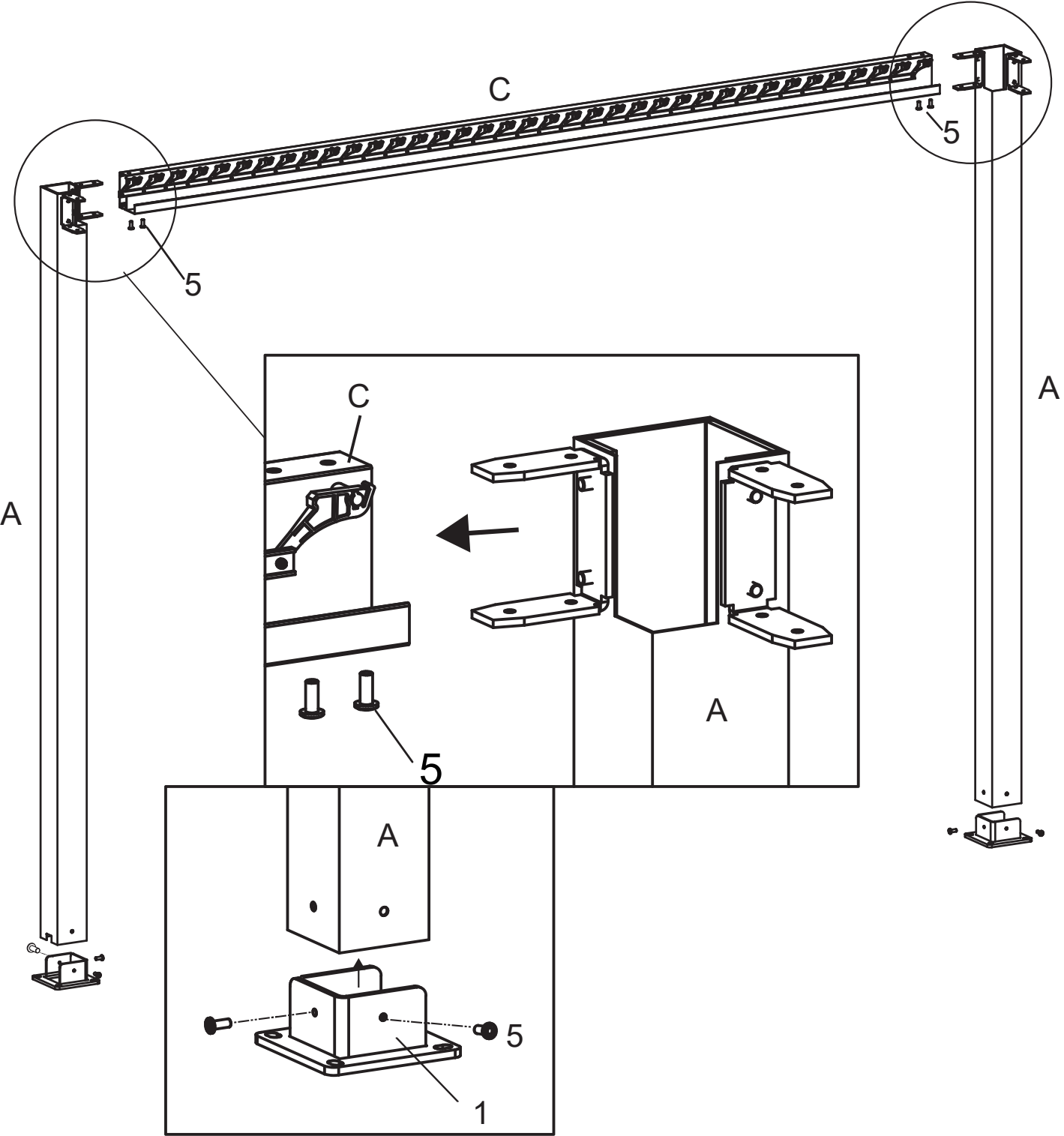
M8X20

QTY:4PCS

Pergola

Assembly instructions

Step 3:



5



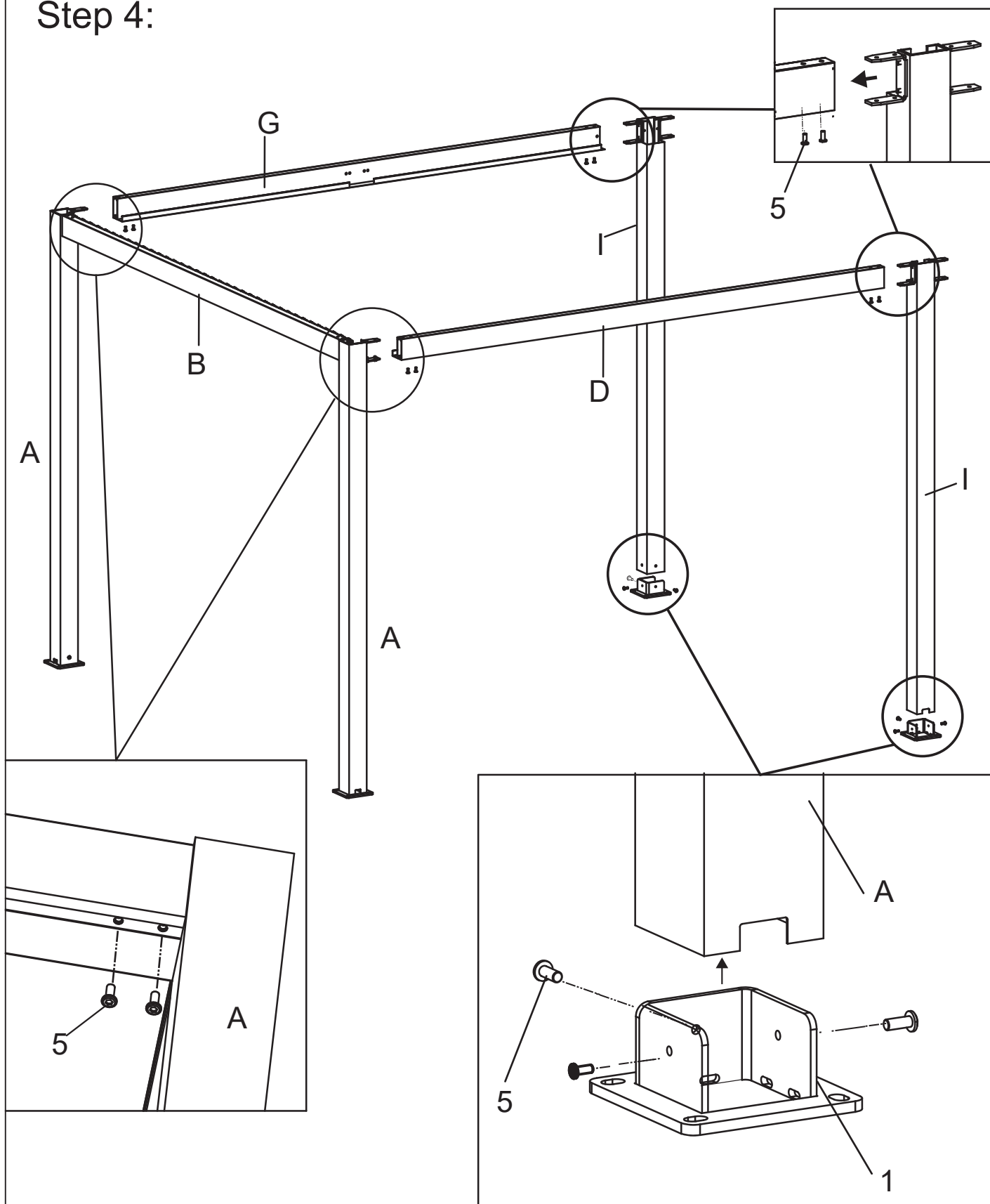
M8X20

QTY:4PCS

Pergola

Assembly instructions

Step 4:



5



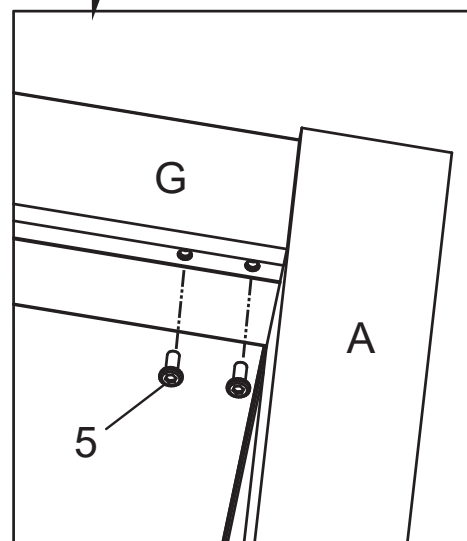
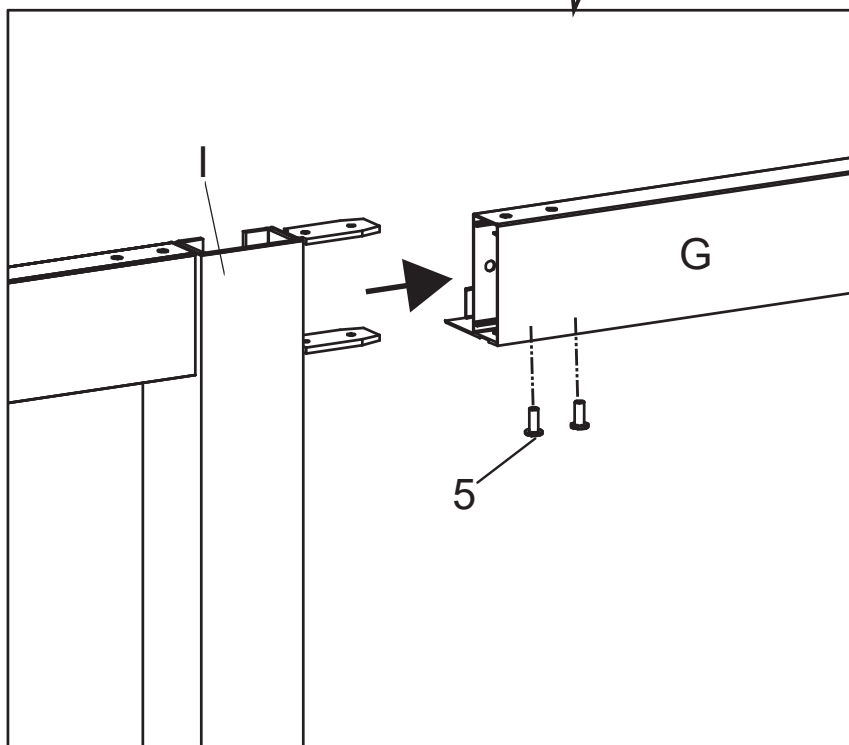
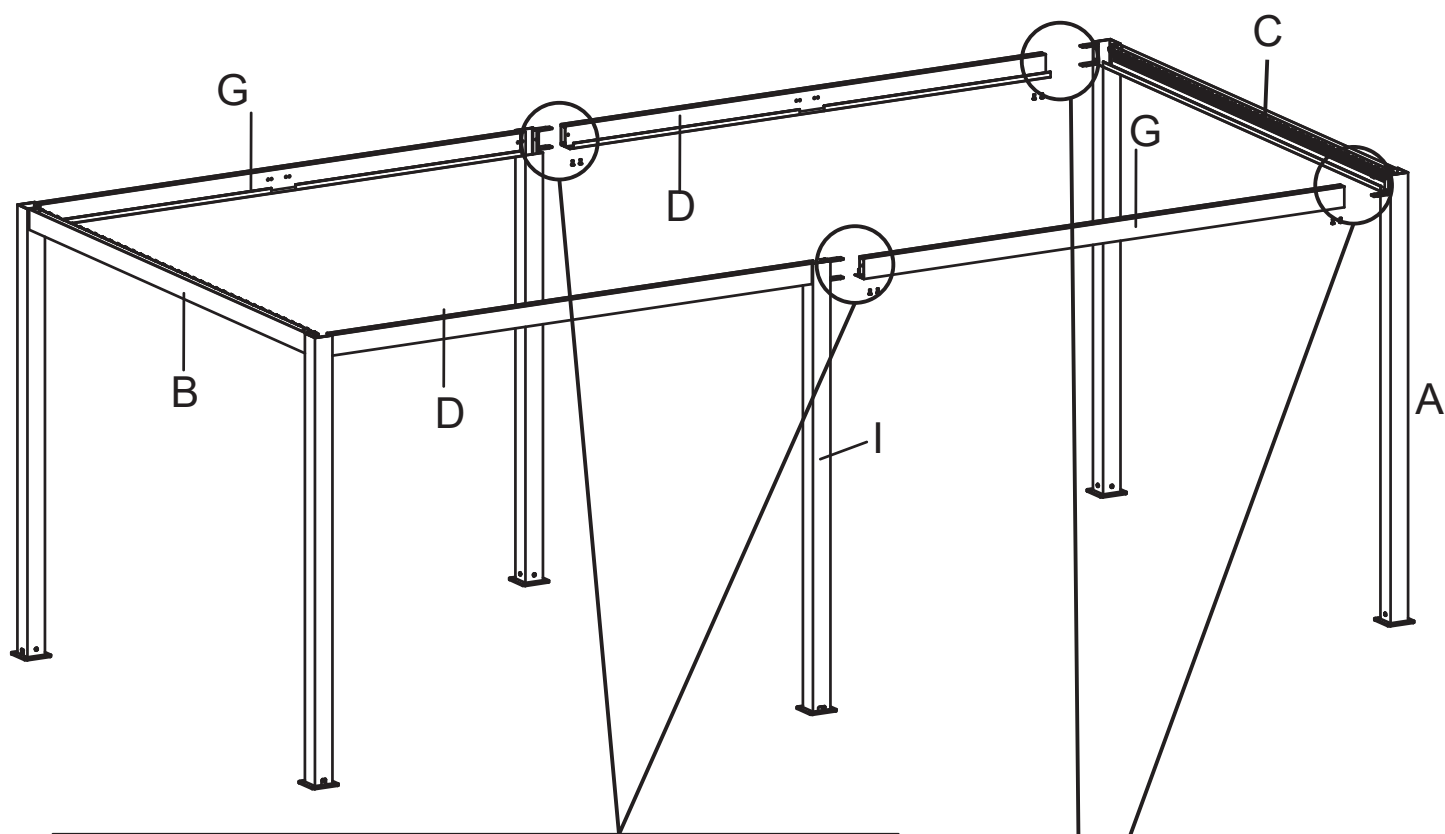
M8X20

QTY:8PCS

Pergola

Assembly instructions

Step 5:



5



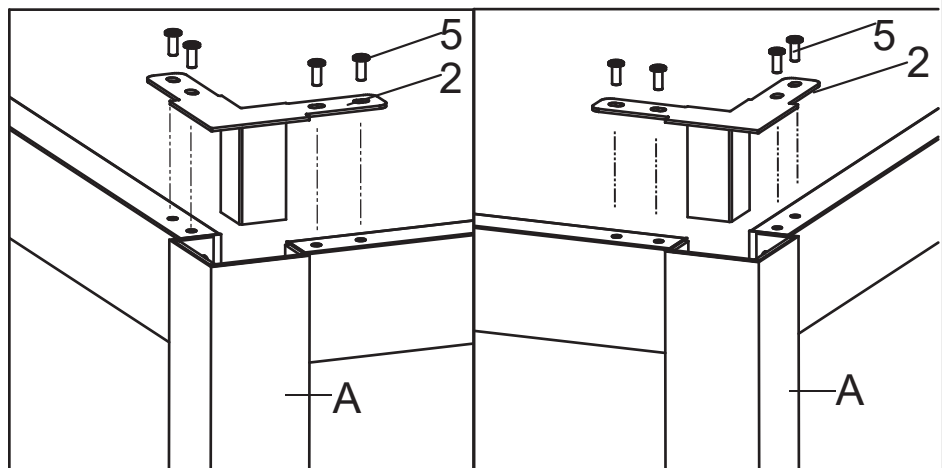
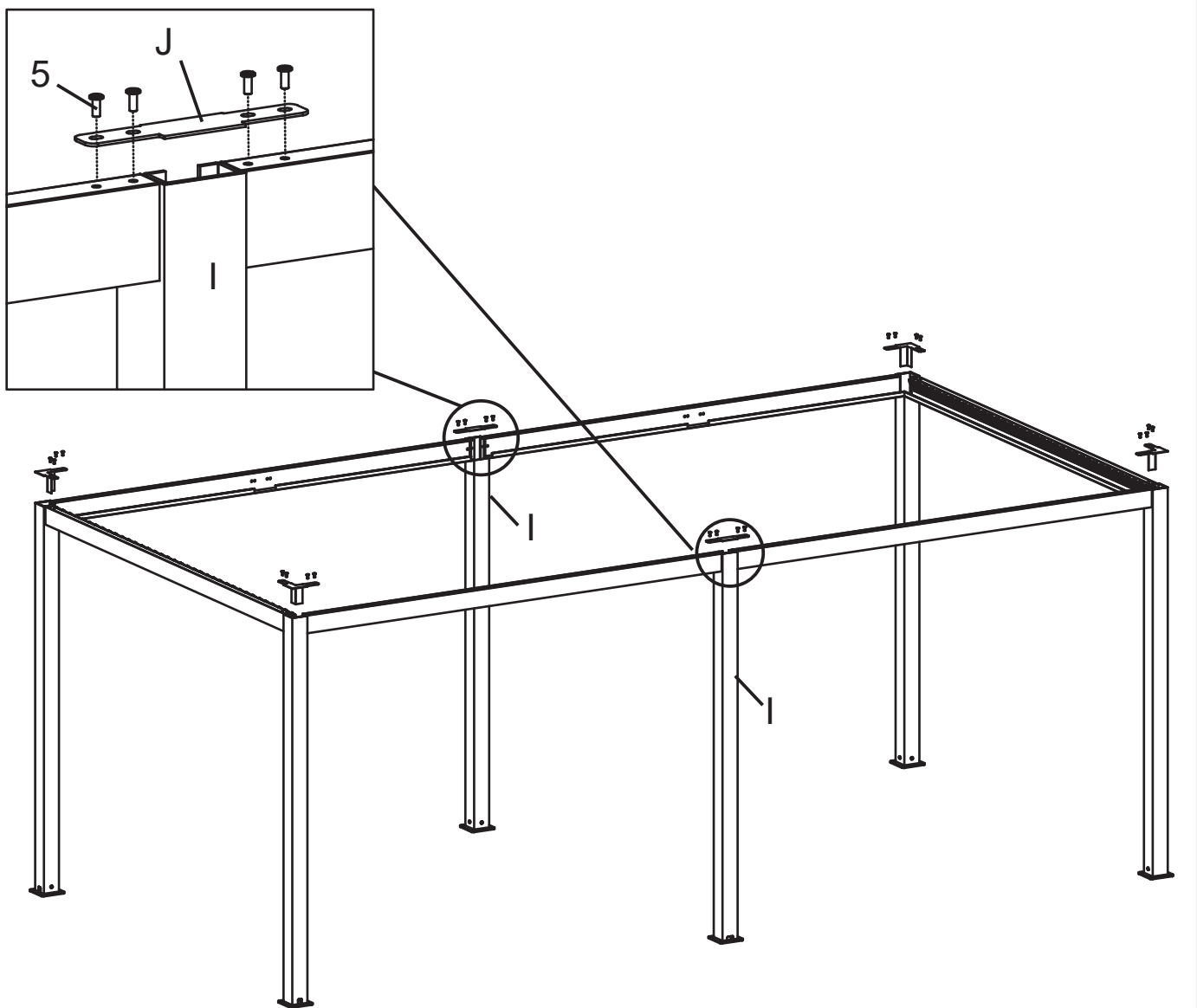
M8X20

QTY:8PCS

Pergola

Assembly instructions

Step 6:



2



QTY:4PCS

5



M8X20

QTY:24PCS

J

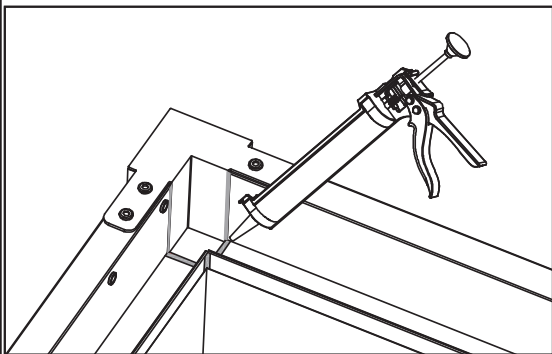
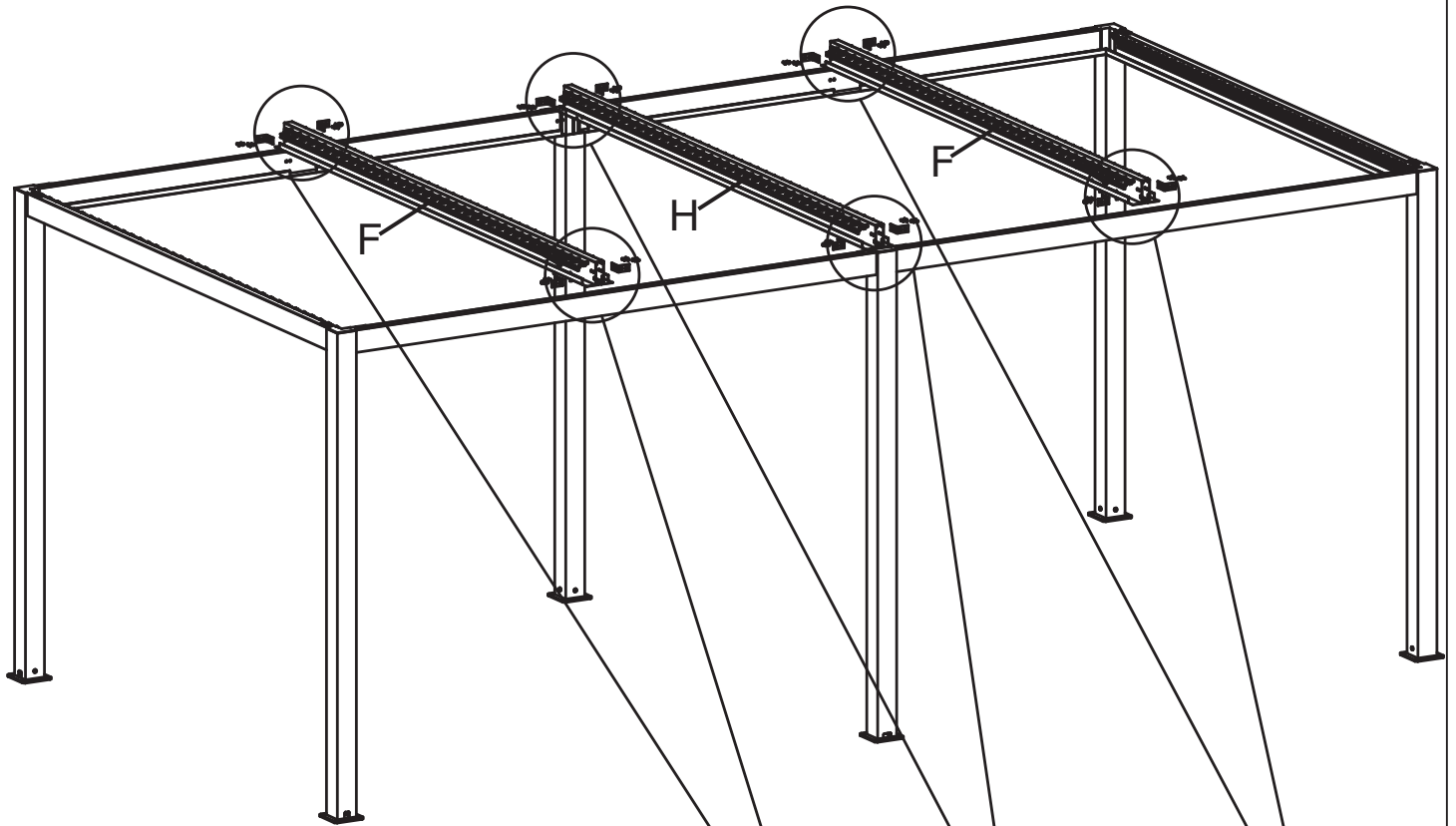


QTY:2PCS

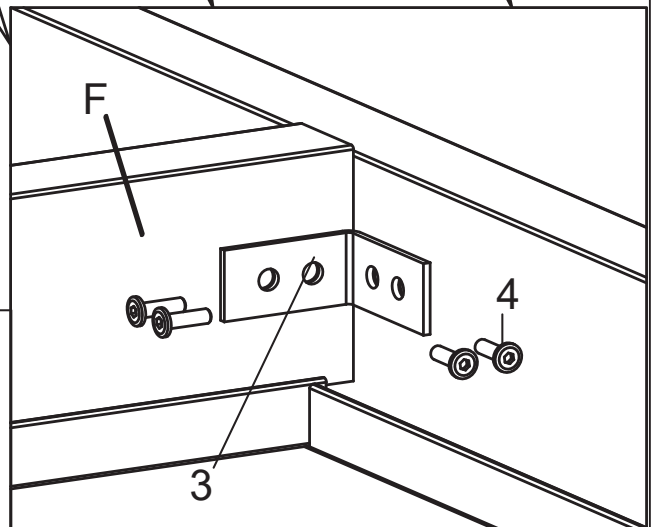
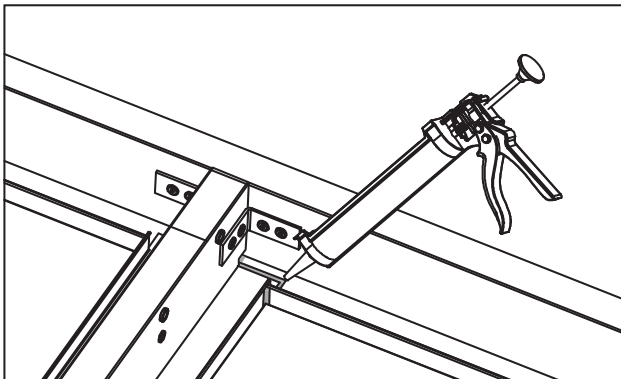
Pergola

Assembly instructions

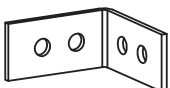
Step 7:



Use the silicone glue on the joints of beams and columns.



3



QTY:12PCS

4



M6X20

QTY:48PCS

Use tools:

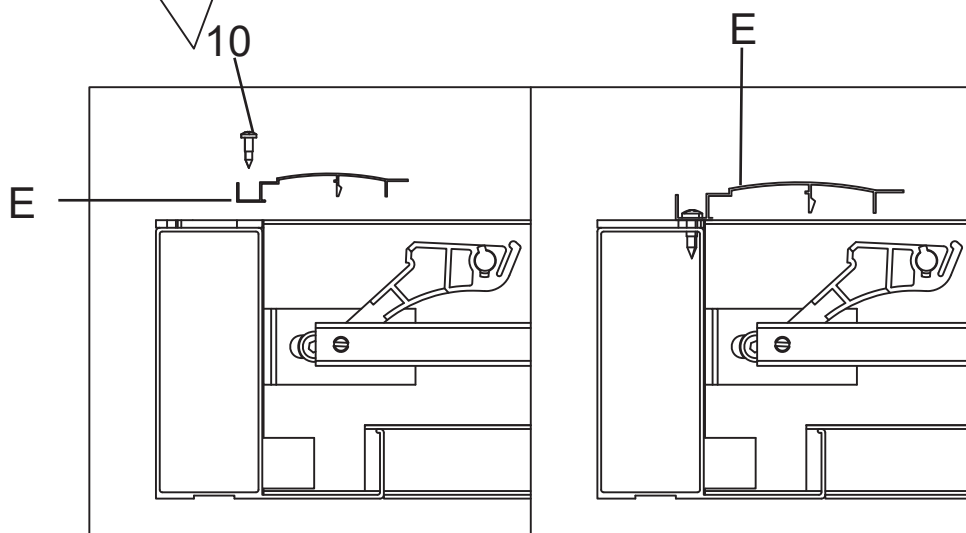
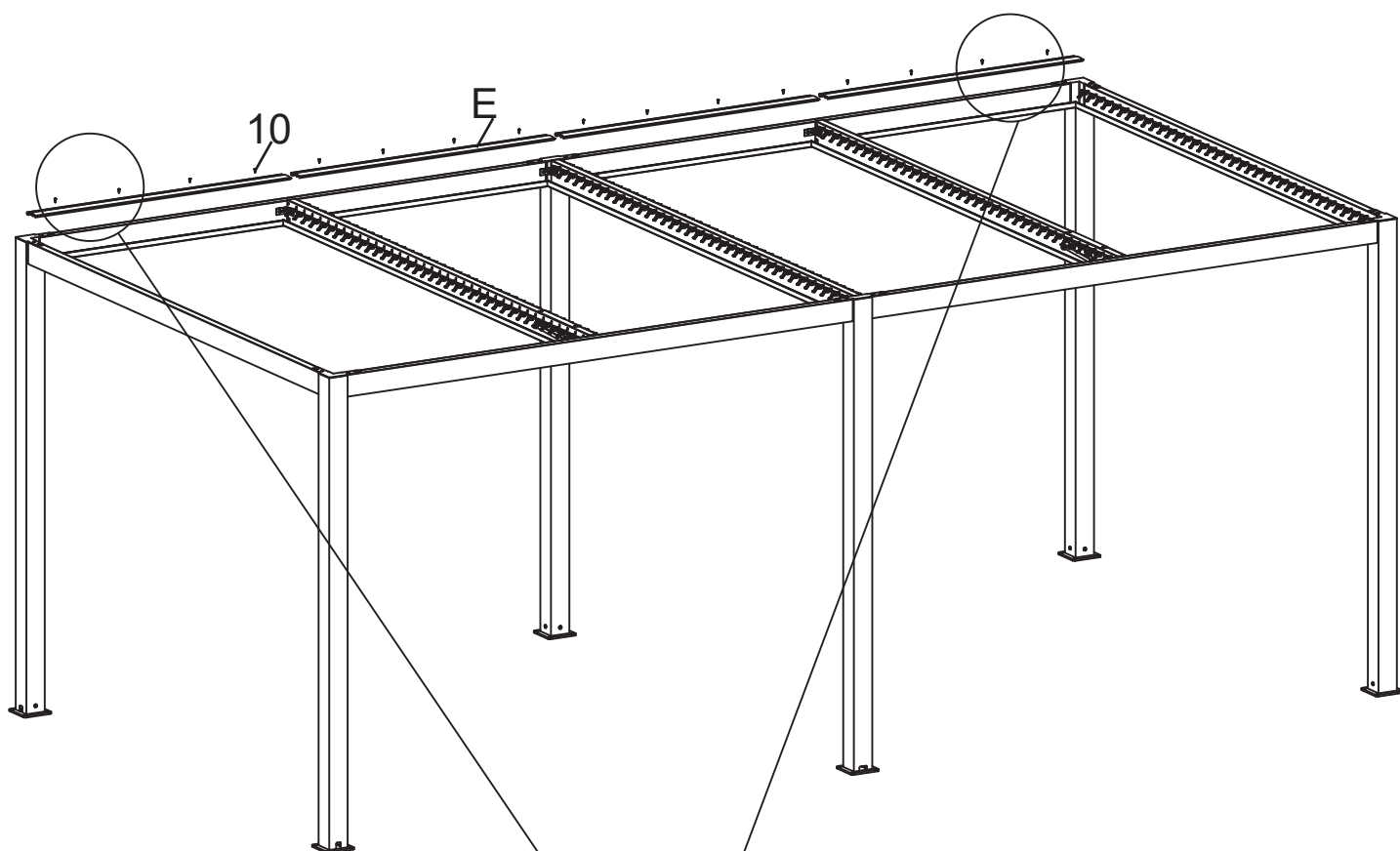
Silicone Gun(not provided)



Pergola

Assembly instructions

Step 8:



QTY:4PCS

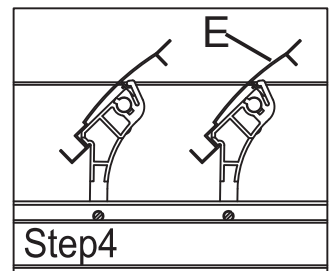
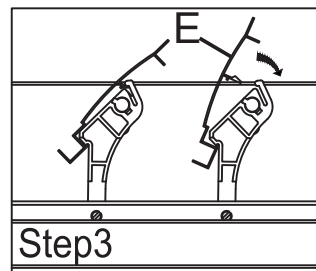
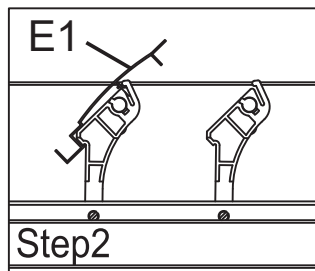
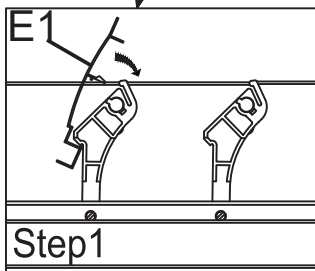
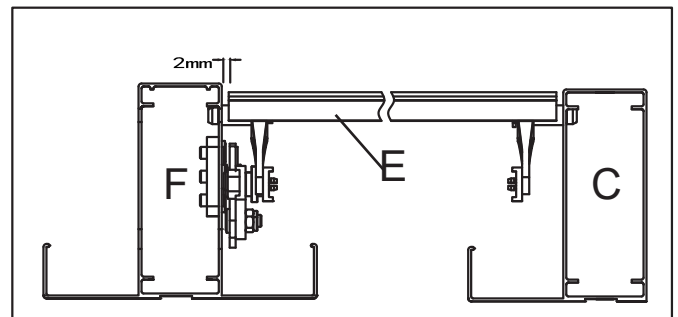
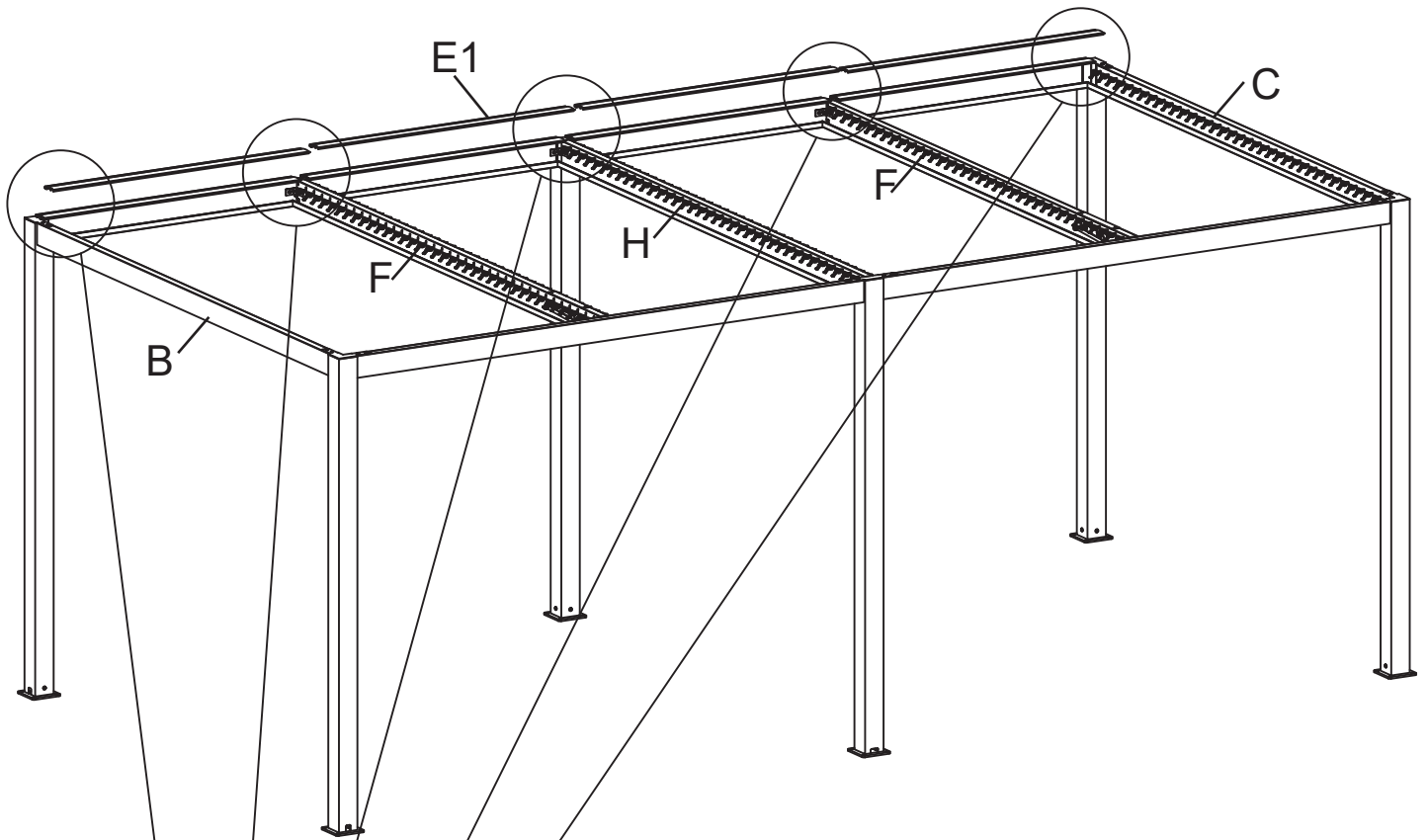


QTY:16PCS

Pergola

Assembly instructions

Step 9:



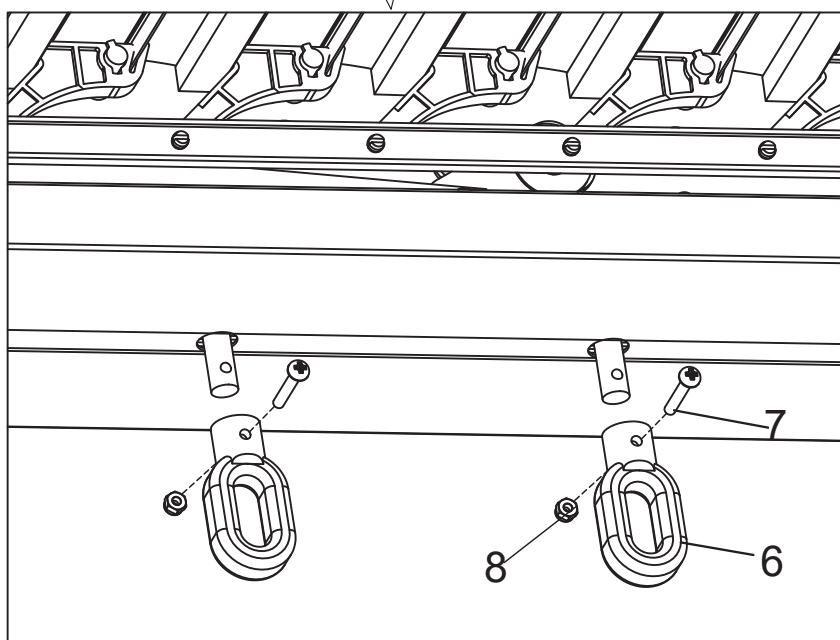
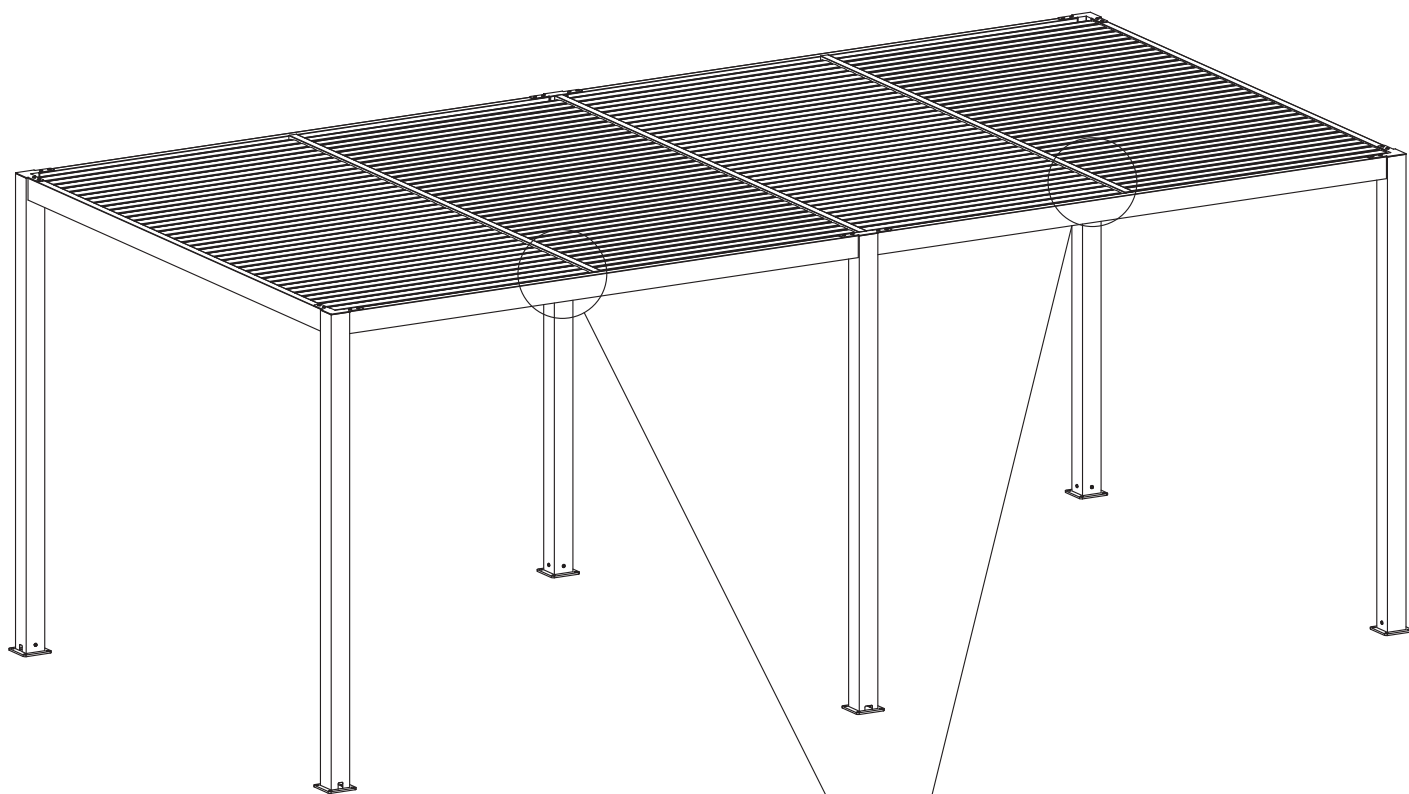
E  QTY: 3x6=144PCS
3.6x6=176PCS

E1  QTY: 3x6=4PCS
3.6x6=4PCS

Pergola

Assembly instructions

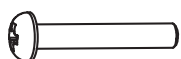
Step 10:



6



7



8

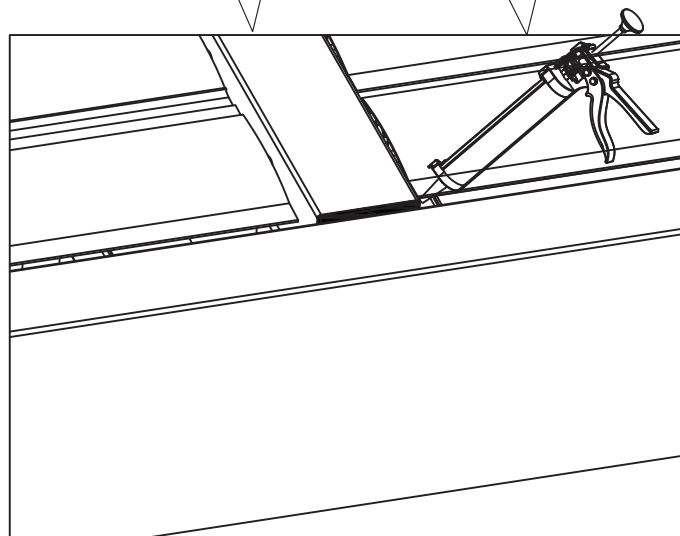
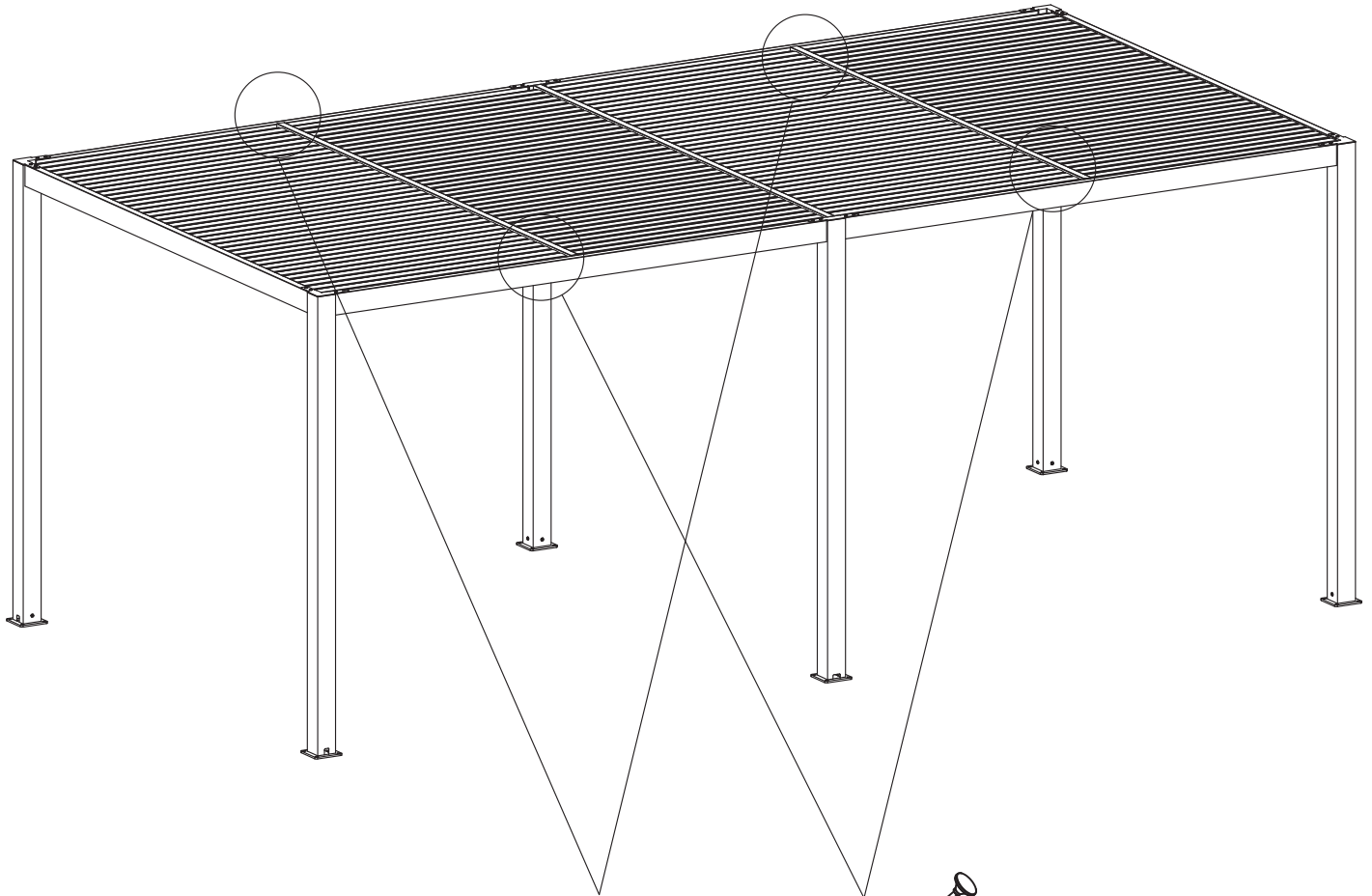


QTY:4PCS

Pergola

Assembly instructions

Step 11:



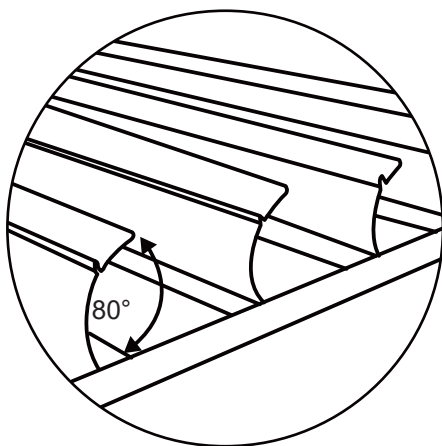
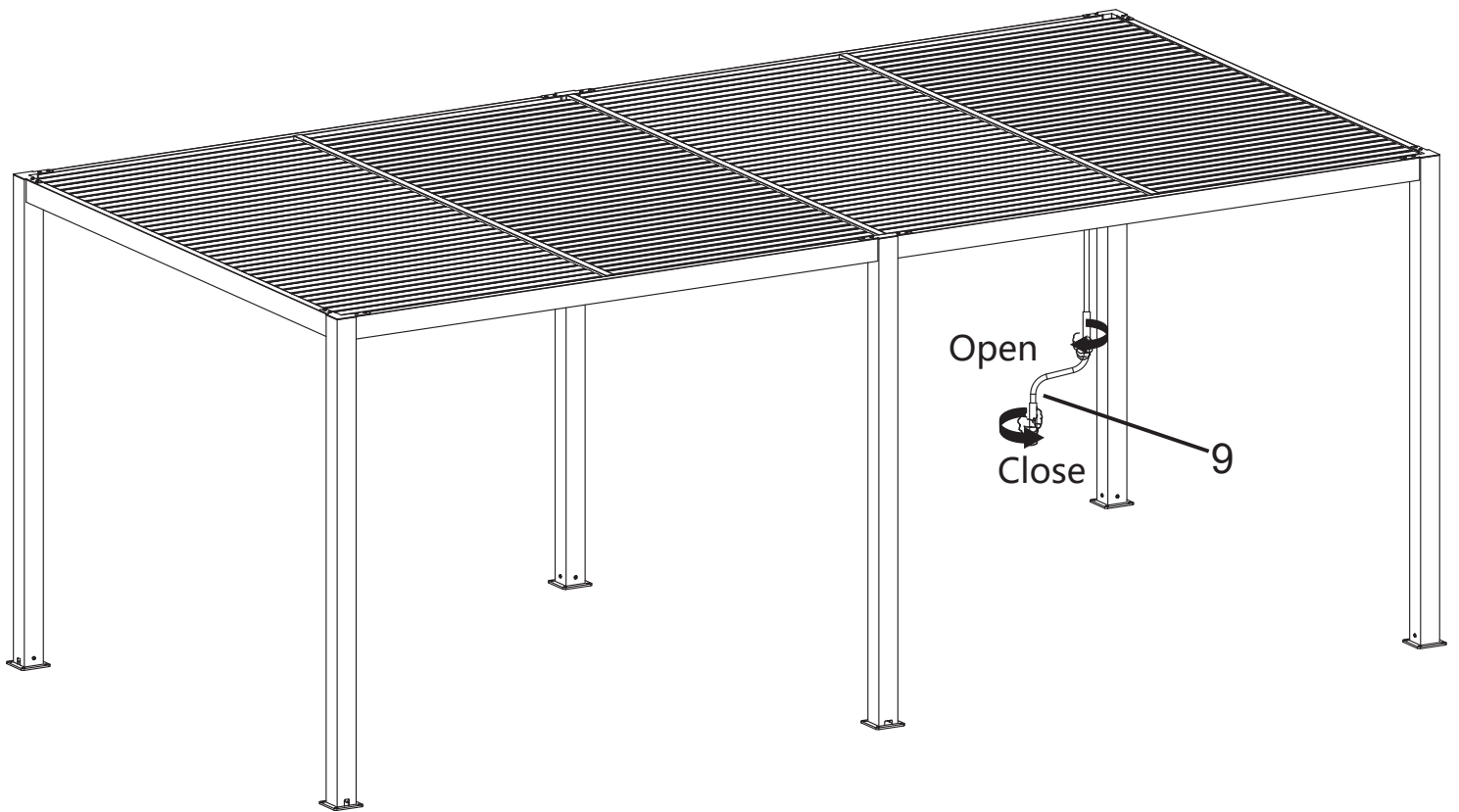
Use tools:
Silicone Gun
(not provided)



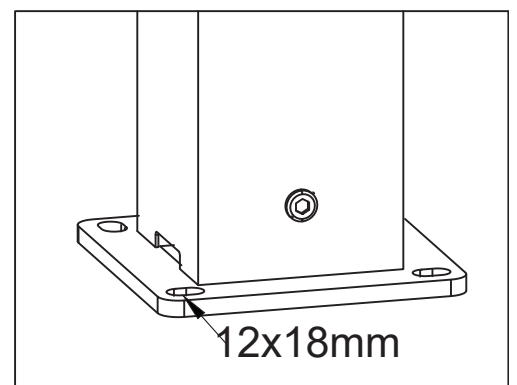
Pergola

Assembly instructions

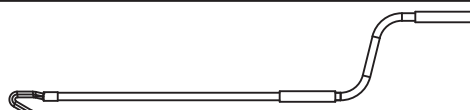
Step 12:



Pergolas allow the louvers the ability to open from 0 to 80°



9



QTY:1PCS